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FIG. 1

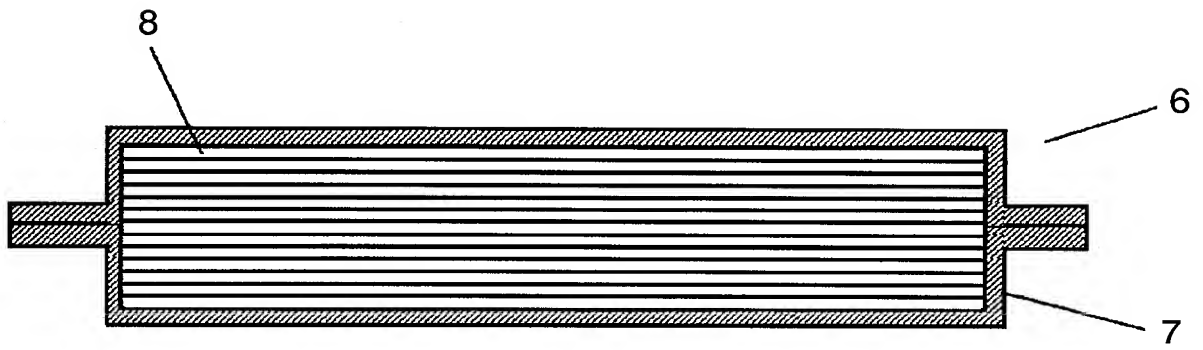
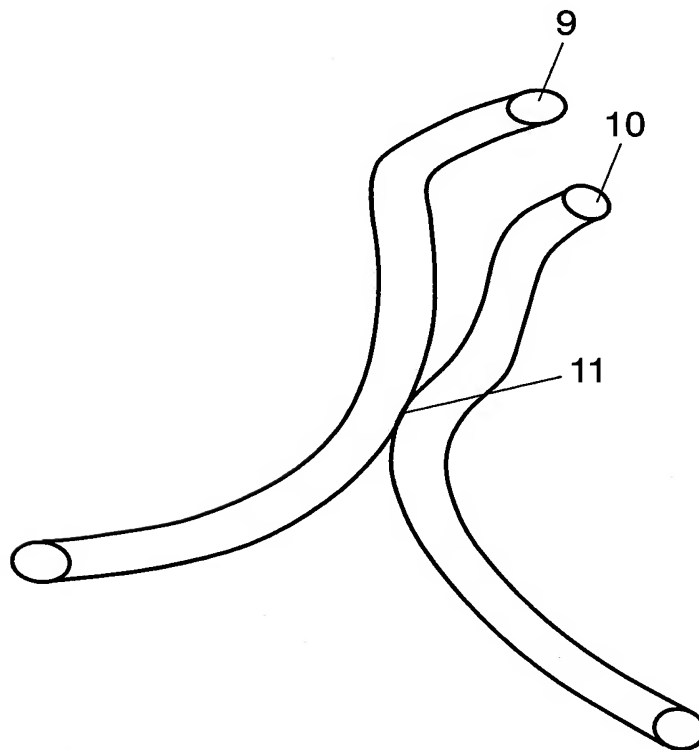
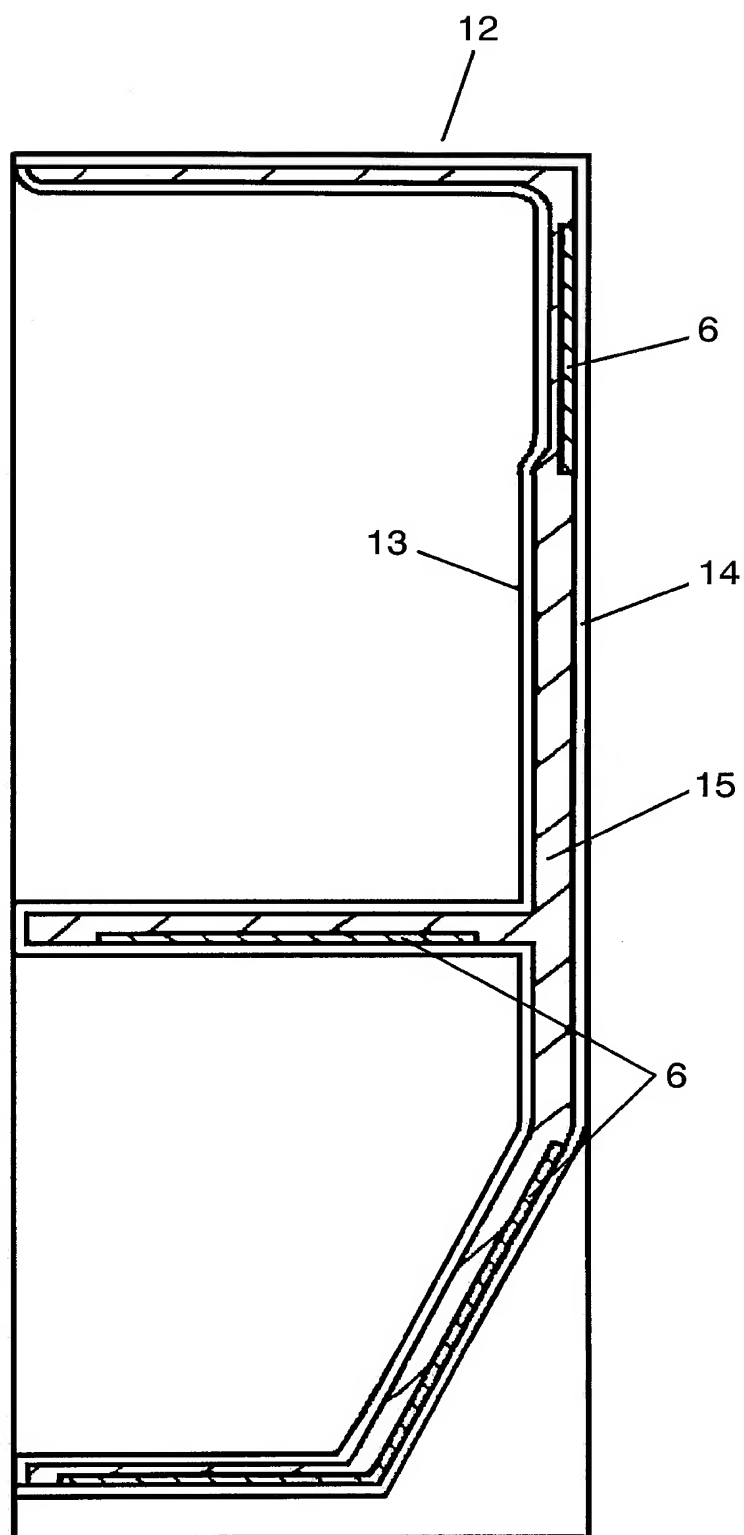


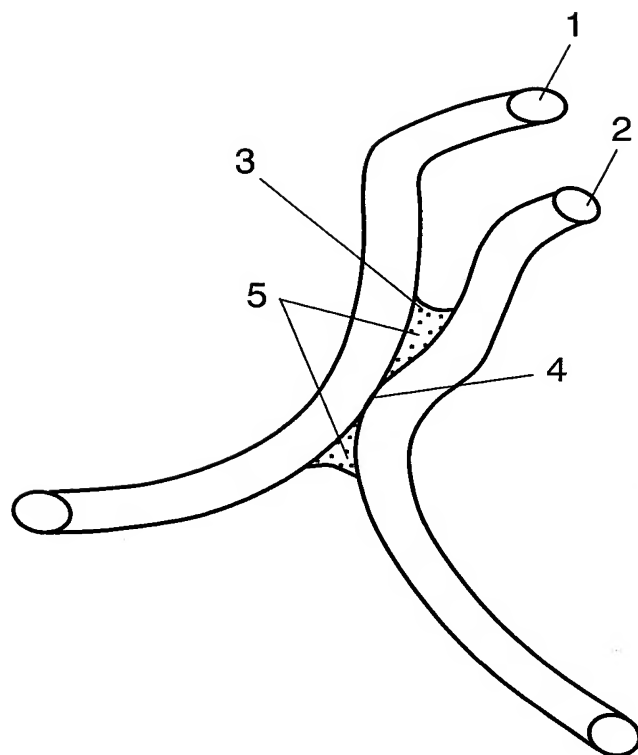
FIG. 2





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FIG. 4



Reference marks in the Drawings

- | | |
|------|--------------------------------------|
| 1, 2 | Glass fiber |
| 3 | Inorganic binder material |
| 4 | Intersecting point |
| 5 | Bonding material |
| 6 | Vacuum heat insulating material |
| 7 | Exterior covering material inner box |
| 8 | Core material |
| 9 | Inorganic fiber |
| 10 | Inorganic fiber |
| 11 | Intersecting point |
| 12 | Refrigerator-freezer |
| 13 | Inner box |
| 14 | Outer box |
| 15 | Rigid urethane foam |